

FAFCO Revolution, Sunsaver, Sunsaver ST

Solar Pool Heater Repair Instructions

Step 1: Mark the Damaged Tube

Make a mark on the tube to be repaired (a white grease pencil works well) 3" from both the inlet (bottom) and outlet (top) headers.



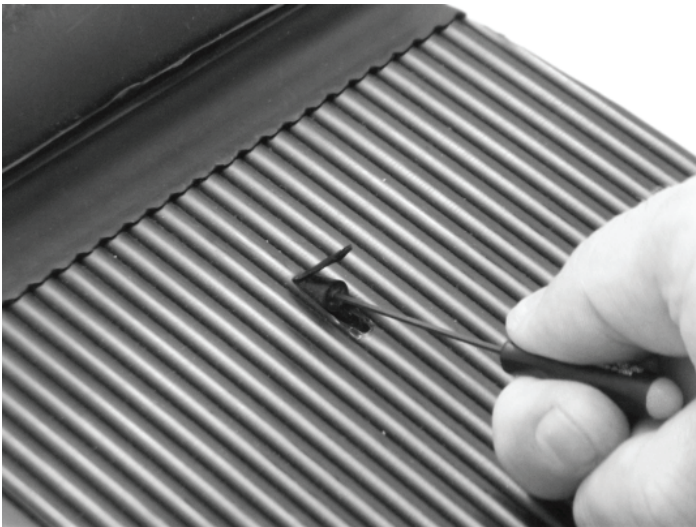
Step 2: Cut the Tube

Using the cutting tool, cut a 1" section from the marked tube, taking care not to cut into any adjacent tubes. Leave the flap created in place.



Step 3: Insert Plug into the Tube

Using the insertion tool, push a plug completely into the tube opening. You may wet the tube and plug with soapy water to make it easier to insert the plug, but use no other lubricants.



Step 4: Cover Repair & Repeat

Use the cutting tool to push the flap back down into the open tube, hiding the repair. Repeat Steps 2-4 on the opposite end of the collector to complete the repair.



Kit Includes: Speedball® Cutting Tool & Blade • Insertion Tool • 20 Repair Plugs • Instructions
Additional plugs can be purchased at www.amzn.to/1sxj6eh.

NOTE: For systems operating at pressures above 15 PSI, it may be necessary to use two plugs for each end of the collector.

Heliocol & SunStar

Solar Pool Heater Repair Instructions

Step 1: Mark the Damaged Tube

Make a mark on the tube to be repaired (a white grease pencil works well) 3" from both the inlet (bottom) and outlet (top) headers.



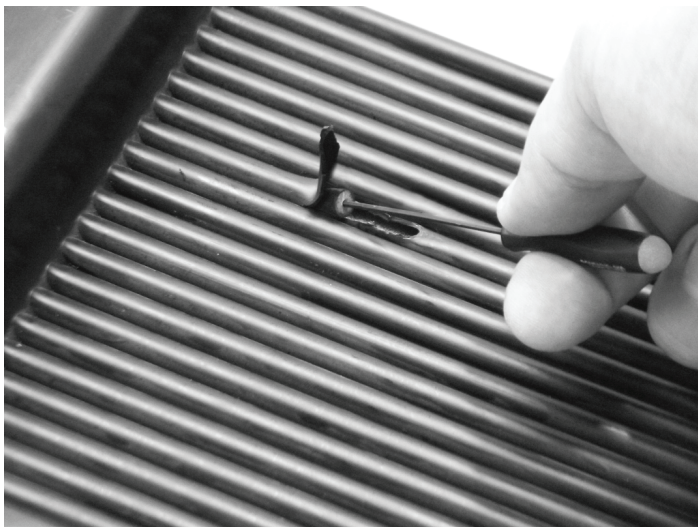
Step 2: Cut the Tube

Using the cutting tool, cut a 1" section from the marked tube, taking care not to cut into any adjacent tubes. Leave the flap created in place.



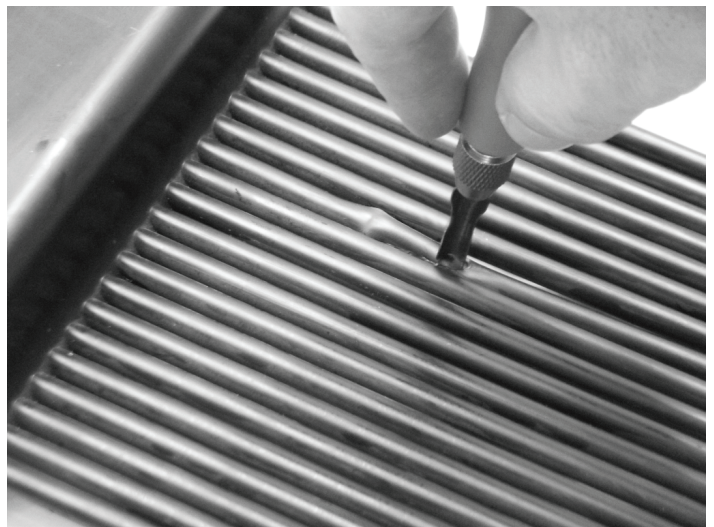
Step 3: Insert Plug into the Tube

Using the insertion tool, push a plug completely into the tube opening. You may wet the tube and plug with soapy water to make it easier to insert the plug, but use no other lubricants.



Step 4: Cover Repair & Repeat

Use the cutting tool to push the flap back down into the open tube, hiding the repair. Repeat Steps 2-4 on the opposite end of the collector to complete the repair.



Kit Includes: Speedball® Cutting Tool & Blade • Insertion Tool • 20 Repair Plugs • Instructions
Additional plugs can be purchased at www.amzn.to/1sxj6eh.

NOTE: For systems operating at pressures above 15 PSI, it may be necessary to use two plugs for each end of the collector.